

# معرفی PLC های جدید کمپانی دلتا سری AS300



- قابلیت اتصال 32 ماژول افزایشی (1024 ورودی و خروجی)

- توانایی کنترل 8 محور تحت CAN Open

- توانایی کنترل 6 محور توسط PULSE Train

- استفاده از پردازنده قدرتمند 32 بیتی SoC

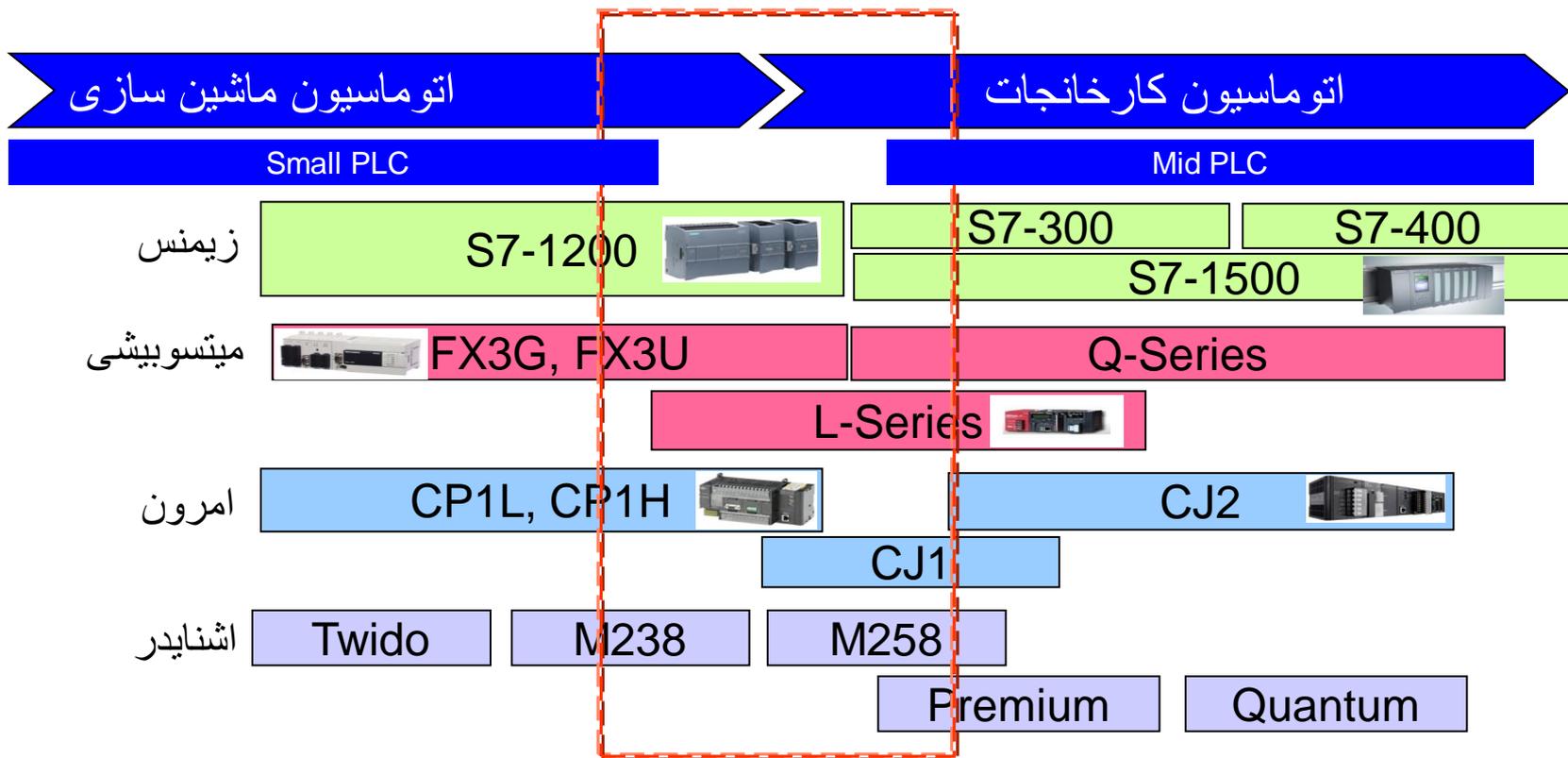
- سرعت پردازش بسیار بالا

- دارای RTC داخلی بدون نیاز به باتری

- پشتیبانی از زبانهای ST,CFC,FBD,LD,SFC



- Max. expansion ability: 32 modules
- Max. I/O points: 1,024 pts
- Supports 8+6 axes (CANopen+Pulse-train)



## Function card x2

- Serial
- CANopen
- Analog I/O

## Built-in I/O

- Pulse-train output
- Hardware interrupt I/O
- High-speed counter

## mini USB

- Programming



## Micro SD card

- Backup / Restore / Protection
- Recipe / Error code



## Ethernet

- 10/100 Mbps
- MODBUS TCP & EtherNet/IP
- Easy data exchange

- RS-485 x2 (Isolated)



**AS332T-A ( NPN out)**  
**AS332P-A ( PNP out)**  
**AS324MT-A ( Diff. out )**

Spec.	Program 128 k steps	Exec. speed LD: 25 ns	Max. I/O : 1,024 pts Max. expansion : 32 modules	
	USB / RS-485 x 2 / EtherNet/IP	Micro SD Card	Function card slot x2	CANopen RIO
Built-in I/O	16DI / 16DO 12DI *2 / 12DO *1	200 kHz pulse-train axis x6 *1	200 kHz High-speed counter x6 *2	CANopen DS301 Position control

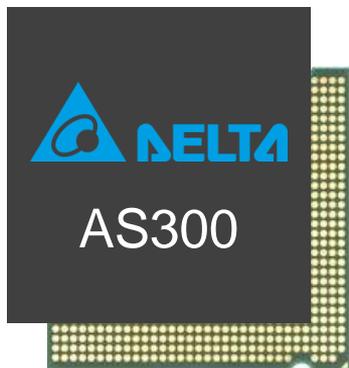
\*1: AS324MT-A ( Diff. out ): 12DO (4 MHz x2 + 200 kHz x4 output)

\*2: AS324MT-A ( Diff. out ): 12DI (4 MHz x2 + 200 kHz x4 input)



# سرعت بالای اجرای دستورات به واسطه استفاده از پردازنده SoC

Faster execution  
speed



Delta SoC  
32-bit CPU

LD

AS300



25 ns

MOV

AS300



0.15  $\mu$ s

LD  
40%

MOV  
60%



40K steps  
1ms



- توانایی کنترل 8 محور تحت شبکه CAN Open
- توانایی کنترل 6 محور توسط ارسال پالس (PULSE Train 200Khz)



CANopen

DS301



Max. 8 ASDA-A2-M



Max. 6 ASDA-B2

# قابلیت اتصال 6 ورودی سرعت بالا

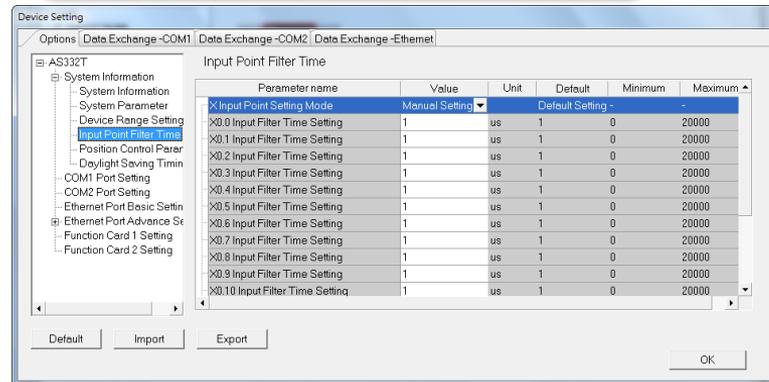


**200 kHz x 6 channels**

**HSC setting wizard**

**Filter time setting for each built-in DI**

**16 external interrupt**



Install without backplane

Vertical installation

Anti-vibration  
3G

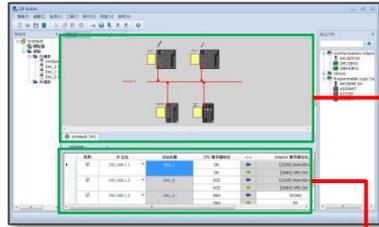
Take out



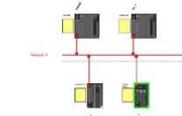
Install



# توانایی پیکربندی تجهیزات توسط نرم افزار EIP Builder



## Network Configuration



Graphic Network View

A screenshot of the 'Parameter Setting' window, showing a table of configuration parameters for a device.

Parameter Setting

A screenshot of the 'Device Scan' window, showing a list of discovered devices with their IP addresses and other details.

Device Scan

## Data Mapping Planning

A screenshot of the 'Data Mapping Table (TAG)' window, showing a table with columns for data points and their corresponding tags.

Data Mapping Table (TAG)

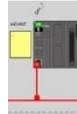
A screenshot of the 'IO Mapping Table' window, showing a table with columns for IO points and their corresponding addresses.

IO Mapping Table

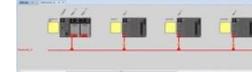


Communication API / FB

## Debug & Diagnosis



Device Status



Link Status

A screenshot of the 'Data mapping status' window, showing a table with columns for data mapping status.

Data mapping status

## Aux Tools



IP Manager



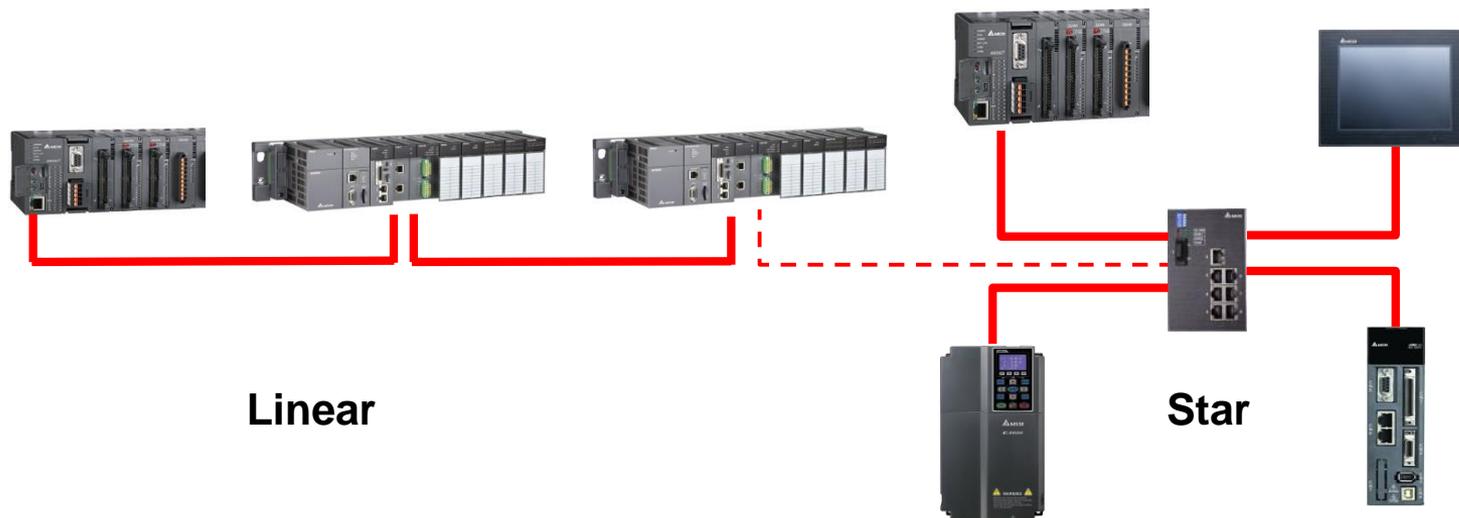
DDF manager

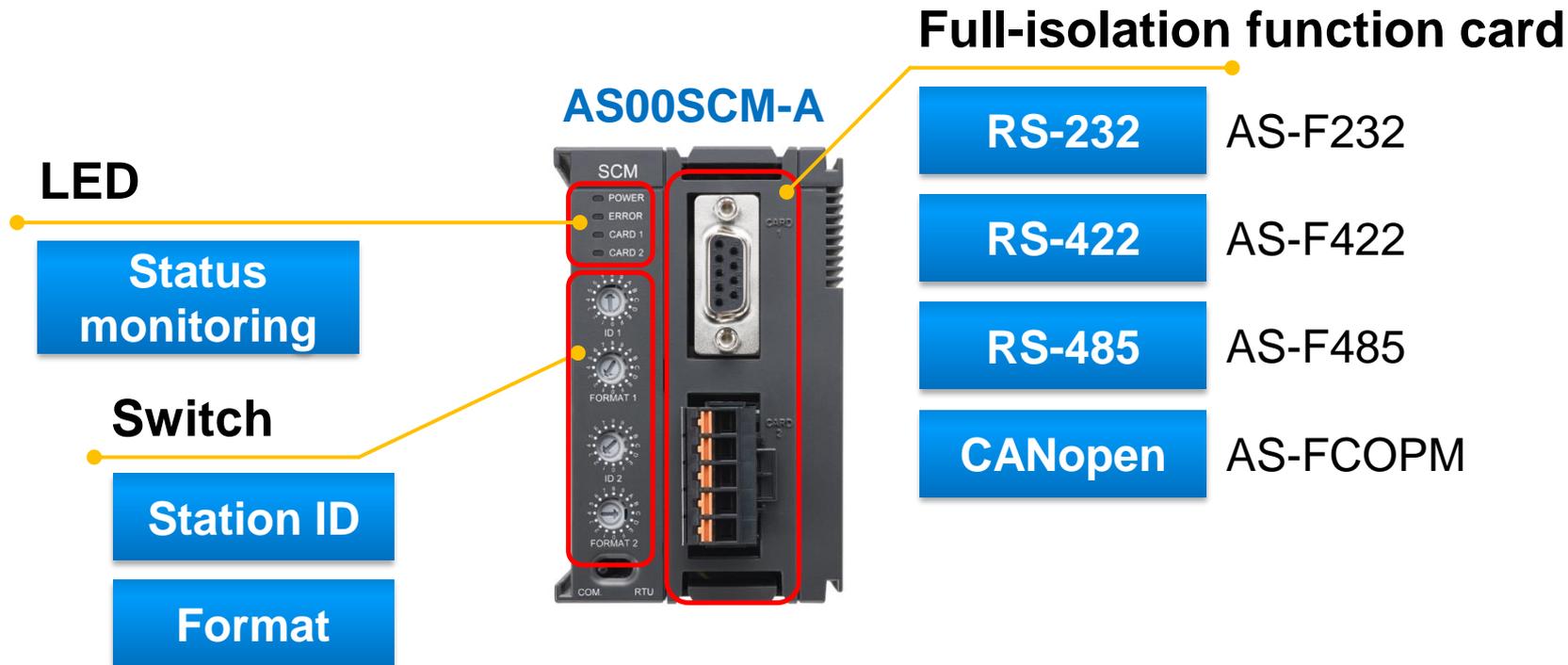


Performance Test

## دارای پورت اترنت

- MODBUS TCP & EtherNet/IP
- Email, Web, SMTP, IP Filter and flexible topology

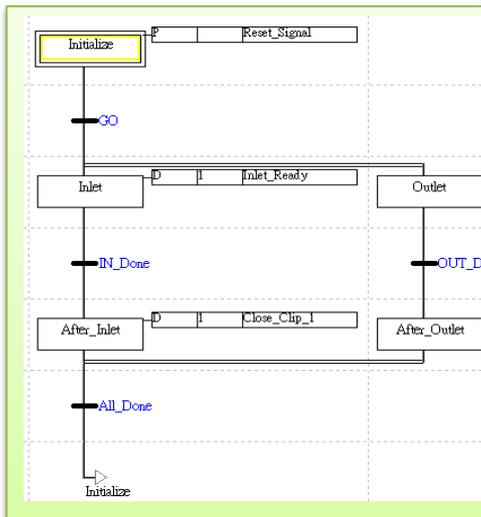
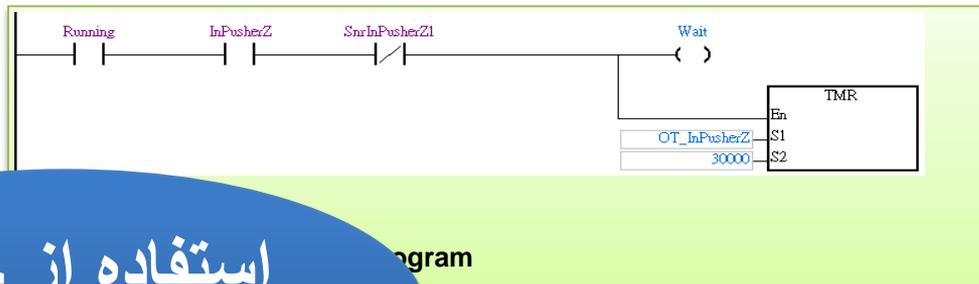




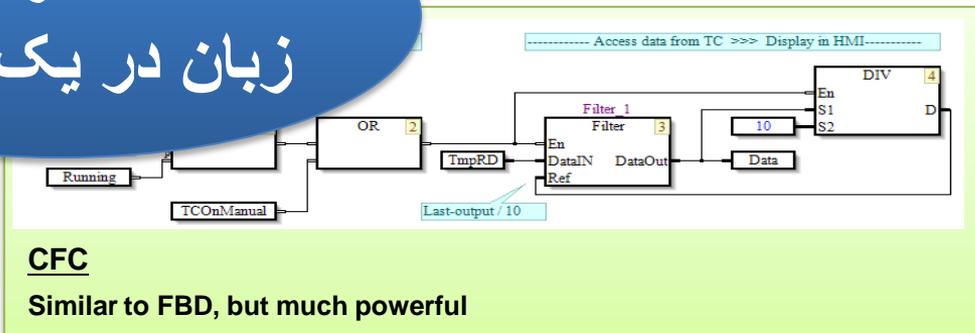


Project

استفاده از چندین زبان در یک پروژه



**SFC**  
Easy to handle a sequential control system



**CFC**  
Similar to FBD, but much powerful

```

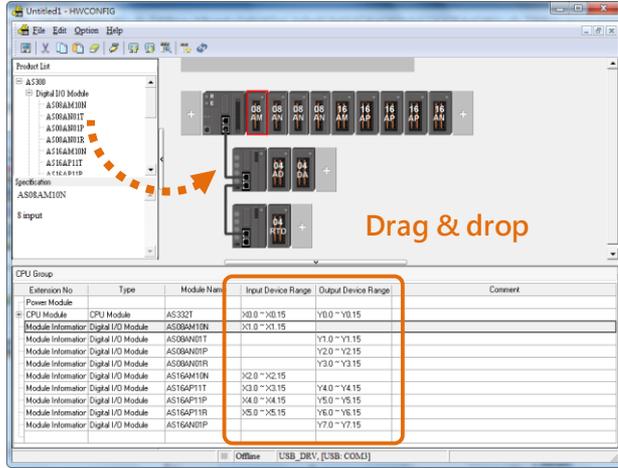
0001 (* Calculate the Yield Rate *)
0002 IF ( Pass and (Not Err) ) THEN
0003     PassCnt := PassCnt + 1 ;
0004 ELSE
0005     NGCnt := NGCnt + 1 ;
0006 END_IF ;
0007 YieldRate := ( PassCnt / ( PassCnt + NGCnt ) ) * 100 ;
0008

```

**ST**  
Programming anywhere

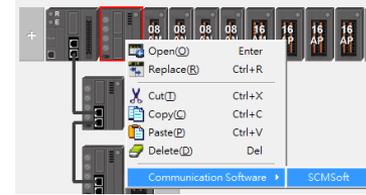


# پیکربندی ساده سخت افزار



## Graphical UI

Easy to configure  
Supports auto scan



## Comm. setting

Supports advanced tool

## IO table

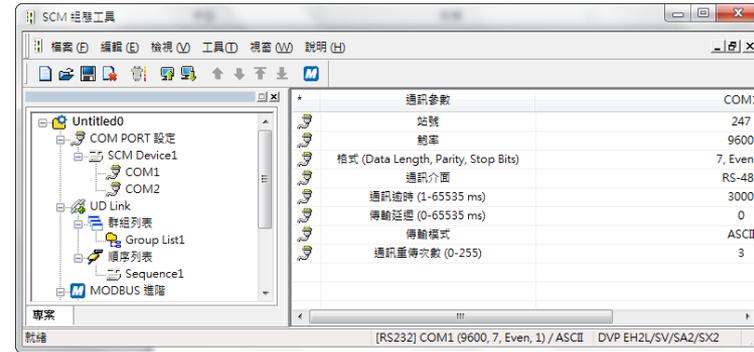
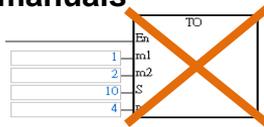
Users can set the address for each module

## Para. setting

Configure module parameters without user manuals

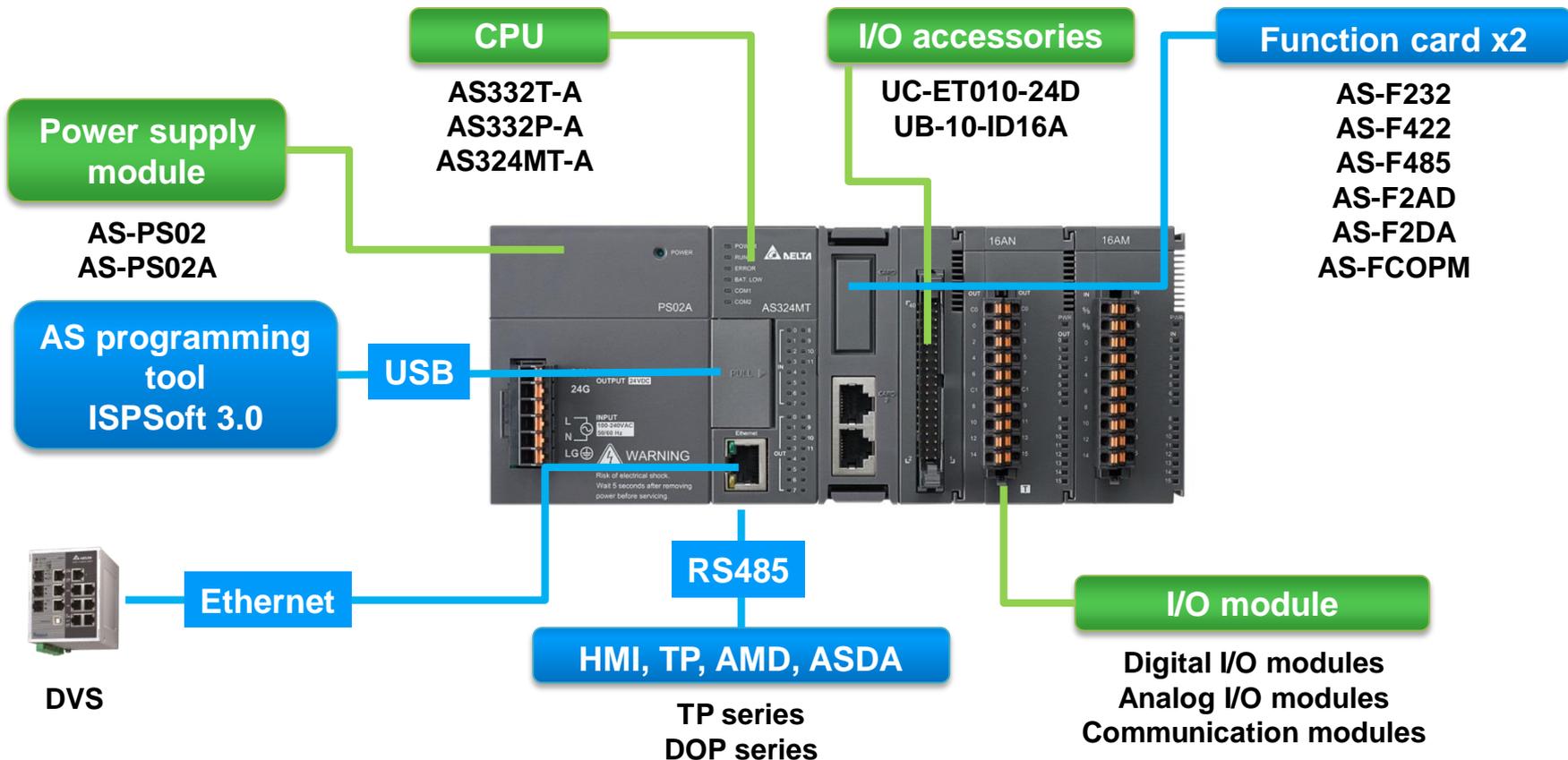


Modules are configured in HWCONFIG without FROM/TO instruction





# مشخصات ماژول های افزایشی



Category Points	DI/O				Function card
	8	16	32	64	
<b>Input</b>	DI module AS08AM10N-A	DI module AS16AM10N-A	DI module AS32AM10N-A	DI module AS64AM10N-A	AS-F232* AS-F422* AS-F485* AS-FCOPM* AS-F2AD AS-F2DA  * Supported for AS00SCM-A
<b>Output</b>	DO module (Transistor) AS08AN01T-A AS08AN01P-A	DO module (Transistor) AS16AN01T-A AS16AN01P-A	DO module (Transistor) AS32AN02T-A	Do module (Transistor) AS64AN02T-A	
	DO module (Relay) AS08AN01R-A	DO module (Relay) AS16AN01R-A			
<b>Input/output</b>	---	DIO module AS16AP11T-A AS16AP11R-A AS16AP11P-A	---		

Category	A/I/O			SCM
Channels	2	4	6	2 Ports
Input	Load cell module AS02LC-A	AI module AS04AD-A	---	Comm. module AS00SCM-A*  *Function card is needed
		Temperature module AS04RTD-A AS04TC-A		
Output	---	AO module AS04DA-A	---	
Input/output	---	---	AIO module AS06XA-A	



# سری AS300

## بهترین پیشنهاد برای صنایع ماشین سازی

